

# SCOTT ANDREY MACHINE

SCOTT ANDREY  
108 BEAUFORT ROAD  
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(919) 242 6334 EVENINGS, EASTERN

BARRELS, MAGAZINES, PARTS & ACCESSORIES  
FOR NFA WEAPONS  
JULY 19, 2004

## A NOTE ON BARRELS

ALL barrels are 4140 steel, **NEW MANUFACTURE**, and turned from new, commercial quality barrel blanks. Each barrel is turned between centers to insure concentricity between the bore and outside diameters / mounting bosses / retaining collars / threads as appropriate. The barrels listed below are standard items and in "normal" production.

**Other barrels / configurations not listed:** Some guns will readily accept other lengths and configurations of barrels, and some lend themselves to conversion to other calibers as well. These custom barrels are available on a quote basis. Most barrels can be threaded for attachment of muzzle devices if desired. Any standard Metric or Fractional thread can be applied. All threads are chased with the barrel between centers to insure concentricity. All barrels come with a Parkerized finish and are also available "in-the white" on request. Hot blue is available at additional cost unless noted otherwise.

Extra, for Hot Bluing, Per barrel: . . . . . **\$20.00**  
Extra, to chase FRACTIONAL threads on barrel: . . . . . **\$15.00**  
Extra, to chase METRIC threads on barrel: . . . . . **\$25.00**  
Extra, for Fluting of bull barrels: . . . . . **\$35.00**

## SMITH & WESSON 76 / MK 760 BARRELS - OEM STYLE

Price, per 8" subgun barrel, 4140: . . . . . **\$75.00**  
Price, per 16 1/2" carbine barrel, 4140: . . . . . **\$110.00**  
Custom lengths: . . . . . By Quote

## SMITH & WESSON 76 / MK 760 MAC SUPPRESSOR & BULL BARRELS

The MAC suppressor was designed to use two points of support - the threaded collar and the barrel muzzle itself. This special 5-inch barrel & nut assembly duplicates the mount configuration found on the MAC subguns. It installs and removes as a one-piece unit and is retained by the barrel nut latch as is a standard barrel & shroud assembly. **Bull** barrel & nut assemblies are 1-1/8" diameter, minus the external threads, and available in standard 5", 6" and 8" lengths. The extra mass heats slower and offers additional muzzle dampening

Price, per MAC suppressor or Bull barrel assembly: . . . . . **\$125.00**

## SWEDISH K BARRELS

Barrels in original length and contour are standard items. Also offered as standard is an 8 3/8 x 3/4 Bull barrel for the Swedish K. The extra mass heats slower and offers additional muzzle dampening.

Price, per 8 - 3/8" subgun barrel, 4140: . . . . . **\$85.00**  
Custom lengths & configurations: . . . . . By Quote

## MP 40 BARREL REBUILD SERVICE

Worn out MP 40 barrel assemblies are rebuilt using a new commercial quality barrel blank and your existing barrel hardware. The assembly is then polished / buffed to match as closely as possible German WW II / as received condition. It is then hot blued and return to you.

**REBUILD** work on **YOUR** barrel assembly(s), as stated above: . . . . . **\$225.00**

MP 40 new barrel tube only, in the white w/ threads & machine cuts: . . . . . **\$150.00**

MP 40 new aluminum resting bar w/ black baked enamel finish: . . . . . **\$50.00**

## PPSh 41 BARRELS

These are available in 7.62 x 25, 9 x 19 Luger, or 9 x 23 Largo and are supplied with a Parkerized finish. **Please note** that due to the PPSH 41 having been made by numerous factories in many different countries, dimensional variations exists in the receiver hinge pin area. Please advise the maker / country of origin your PPSH 41.

Price, per 10 - 5/8" subgun barrel, 4140: . . . . . **\$95.00**

## SMITH & WESSON 76 / MK 760 MAGAZINES

Like other parts, magazines for these subguns have become scarce. Fortunately, several other guns use the same trapezoidal magazine design, and after minor modifications are made to them, they function just as well as the hard to find originals. The idea here is to utilize a more readily available, relatively inexpensive magazine and adapt it to work in these subguns. The primary candidates for conversion are the **TEC-9, AP-9** and **DC-9** magazines. **36 round Swedish K** magazines (when available) make excellent conversion mags. There are probably others which will work also, but please read **MAGAZINE NOTES** on page 3.

Also, If your present magazines are loose or have worn latch / guide plates and do not feed properly because of it, the same operations performed on the conversion magazines can be applied to your loose / worn magazines to correct fit and feed problems.

Magazine conversion work consists of:

1. Machine new steel front guide and rear latch plates.
2. Remove original plates (if necessary) and attach new plates to magazine body.
3. If desired, locate, drill, and number stamp cartridge-counting holes in magazine body if magazine doesn't already have them.
4. Live fire function test magazine.
5. Clean, bead blast and Parkerize magazine
6. Oil, wrap, and return to customer.

**READY-TO-GO** magazines, converted as stated above. Usually have 32 / 34 / 36\*\* round mags in stock. Occasionally have 20 round and 50 round mags. Call for availability.

Price per **READY-TO-GO** magazine: . . . . . **\$65.00**

**CONVERSION / REBUILD** work on **YOUR** magazine(s), as stated above: . . . . . **\$25.00**

Extra for Hot Bluing, per magazine: . . . . . **\$20.00**

\*\* Capacity varies due to structure of original mag used for conversion.

## MAGAZINE NOTES

Several items need to be mentioned here regarding candidates for magazine conversion:

1. READY-TO-GO magazines are converted from ORIGINAL TEC-9, AP-9, and DC-9 mags whenever possible. I have found these to be of better overall quality and uniformity than some after market magazines. They produce a more authentic looking finished product. This is a statement of fact and experience and is not intended to be an indictment of the after market product. I will still convert YOUR after market magazines.
2. STEN magazines are not suitable because they are too large to fit the mag housings of Smith 76s / MK 760s
3. Magazines to be used in the S&W 76 / MK 760 **MUST** have the same strong trapezoidal shape as the magazine guide well. As long as the front to back measurement of the conversion magazine does not exceed 1.375 inches and the centerline of the top cartridge when seated in the magazine does not exceed 8 degrees above a line perpendicular to the back of the magazine, then that mag can probably successfully converted. Call or write and we'll discuss it. For reference, original S&W 76, MK 760, and Swedish K magazines use a 3 to 4 degree angle. Also, due to the MK 760 being made by a number of firms, a fair degree of dimensional variation exists in the magazine wells and latches. When ordering magazines, please advise the maker of your MK 760
4. High capacity pistol magazines generally are not suitable because the angle between the perpendicular to the back of the magazine and the centerline of the top cartridge is too big. For proper functioning in the K, S&W, & MK, this angle should not exceed 8 degrees. Also, most high capacity pistol magazines hold about 15 rounds though some are larger. There are better and less expensive conversion candidates on the market.
5. Since the conversion work requires that the magazines be refinished, new, pristine condition magazines are not required. Used, faded finish magazines are perfect so long as they are not rusted (light outside surface rust is not a problem). However, the mags **MUST BE** functionally sound.
6. Any magazines sent for conversion / rebuild deemed unsuitable for any reason will be returned along with the conversion fee and a note of explanation.

## STATE RESTRICTIONS

Due to restrictive STATE laws in the following states, magazines exceeding the following capacity limits and some full auto only parts can no longer be shipped to some states. If you live in one of the listed states, you can send magazines to me for conversion but I can't send them back to you. This isn't my idea, but I, like you, must obey the law. Don't even think of asking me to violate these state laws.

California: Magazines exceeding 10 (ten) rounds capacity.

New Jersey: Magazines exceeding 15 (fifteen) rounds capacity.

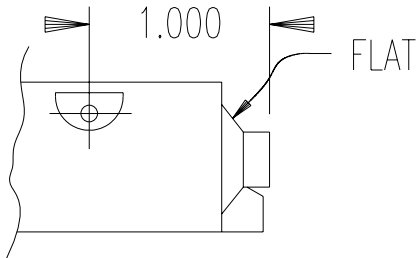
Maryland: Magazines exceeding 20 (twenty) rounds capacity.

Washington State: **ANY** part that can **ONLY** be used in an automatic weapon.

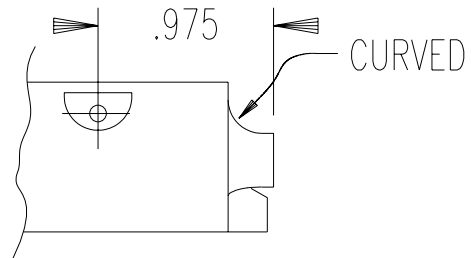
### SMITH & WESSON 76 / MK 760 EXTRACTORS

The MK 760 was made by a number of different firms and as a result there are 2 different extractors in use. While the two extractors may look identical (and will fit the extractor slots in the bolts) the position of the pin holes in the extractors varies enough that the 2 **ARE NOT** interchangeable. The different extractors appear to be associated with different bolt nose configurations. Please refer to the drawing below to determine which bolt you have and which extractor you need. In some cases it may be necessary to ship the bolt to me for extractor fitting.

Price, per extractor, either style: ..... **\$15.00**



FLAT TRANSITION



CURVED TRANSITION

### SMITH & WESSON / MK 760 RECOIL SPRINGS

Two spring weights are available. The **13-1/2#** spring is intended for **light loads and reduced cyclic rate**. The **20#** spring is intended for factory loads at standard cyclic rate. It is important to match the proper spring to the load being used. Using the light spring with factory loads will result in battering of the breech plug by the bolt. The heavy spring used with light loads can result in a run away in which the weapon keeps firing after the trigger is released.

Price, per recoil spring, either weight ..... **\$20.00**

### SMITH & WESSON 76 / MK 760 GRIP ASSEMBLIES

New grip assemblies are machined from solid aluminum and have a black baked enamel finish that is chip and solvent resistant. Front grip assemblies mount to the barrel shroud by means of band around the shroud and a bolt through the grip, which offers a rigid and secure attachment.

Price, rear grip assembly: ..... **\$55.00**

Price, front grip assembly: ..... **\$75.00**

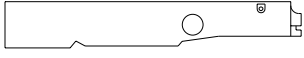
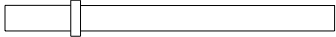

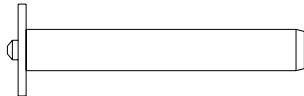
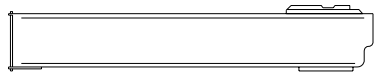
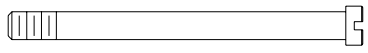
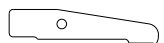
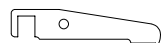

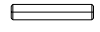
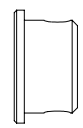
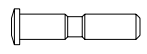
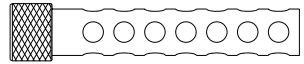


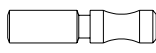

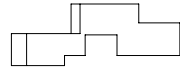

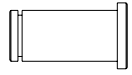

### SMITH & WESSON 76 / MK 760 M 16 BUTTSTOCK ADAPTER KIT

This kit is quite straight forward in design and use and provides the advantage of very rigid mounting of the M 16 stock to the Smith & Wesson 76 / MK 760 when properly installed. It also provides a higher line of sight, which is useful with laser sights, HOLO sights, or scopes. Obviously, the higher line of sight makes use of the original iron sights difficult. Adapter parts only, does not include AR-15 stock or recoil spring tube.

Price, buttstock adapter kit: ..... **\$100.00**

## SMITH & WESSON / MK 760 NEW MANUFACTURE SPARE PARTS

All parts listed below are **NEW MANUFACTURE**, made from the appropriate material and properly heat treated as required. Each major part (bolt, barrel, & magazine) is live fire function tested to insure proper fit and function before being Parkerized and prepared for shipping. **All** parts are guaranteed to fit and function. Additional parts will be added to the list as they come into production.

 2018 COMPLETE BOLT - SMG 225.00		 BARRELS 2008-8 8" SMG - 75.00 2008-16 16" CARBINE 110.00 2008-D 8" DISPLAY 25.00 CUSTOM LENGTHS BY QUOTE		 RECOIL SPRINGS SMG - 20.00 2035-13 13# 2035-20 20# PLEASE SPECIFY	
 2021 OEM RECOIL SPRING GUIDE 20.00		 MAGAZINES CONVERTED FROM TEC-9, AP-9, DC-9, ETC. 65.00		 GRIP SCREW - 5.00 2034-R REAR GRIP 2034-F FRONT GRIP	
 2019-LONG 2019-SHORT SMG EXTRACTOR 15.00 SEE NOTE	 2019-X SEMAUTO EXTRACTOR 15.00 SEE NOTE	 2038 EXTRACTOR SPRING 2.50	 2032 EXTRACTOR PIN 1.00	 2006 RECEIVER PLUG 20.00	 2028 RECEIVER PLUG PIN 10.00
 BARREL SHROUDS 2007-8 SMG 65.00 2007-16 CARBINE 85.00 CUSTOM LENGTHS BY QUOTE		 2007-U BARREL NUT UZI STYLE 40.00	 2007-T BARREL NUT MP 40 STYLE 40.00	 2025 SMG BOLT HANDLE 10.00	 2037 SEAR SPRING 2.50
 2073 BARREL NUT CATCH 10.00	 2074 BARREL NUT CATCH PIN 1.00			 2031 SEAR PIN 10.00	 2064 SNAP RING 1.00

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## S&W 76 / MK 760 TRIGGER GROUP REPAIR

Due to wear, tolerance stacking, etc., these guns will reach a point where they produce semi-auto fire even when set in the "FULL" position. Repair does not require the receiver, only the trigger group and possibly the bolt. The trigger bar notch in the sear is recut, and the front end of the trigger bar is reshaped. The under side of the trigger bar is built up with heli-arc welding and reshaped to properly mate with the safety shaft. The reworked trigger group is then installed on the shop gun and test fired.

Price, per repair as described: . . . . . **\$50.00**  
If internal parts or more extensive repairs are required, additional charges will apply.

## ACCESSORIES

### RECEIVER / MAGAZINE BRUSHES

Round brushes for cleaning the inside of tubular receivers and magazine bodies. Brushes have a 4-inch long bristled area, are 16 inches over all length and are available in three diameters. Brush diameter should be approximately 1/8 inch larger than inside diameter of receiver.

- 1-1/4 inch brush for S&W 76, MK 760 etc. and 9mm magazines.
- 1-1/2 inch brush for Swedish K, STEN, MP 40 etc. and .45 magazines.
- 1-3/4 inch brush for M3 Grease Gun etc.

Price, per brush: . . . . . **\$ 6.00**

### BRITISH VICKERS BOOSTER CUPS

New manufacture STAINLESS STEEL booster cups for the British Vickers (Maxim) machine gun.

Price, per booster: . . . . . **\$40.00**

## CUSTOM MACHINING SERVICES

The barrels and parts listed above are standard items and in "normal" production. Other lengths and configurations of barrels and parts can be made. Some guns lend themselves to conversion to other calibers as well. Should you need a barrel or other part not listed above, please call and we will discuss the matter. This work is on a quotation basis for price and delivery. At present, I have samples and / or drawings of barrels and various parts for 40+ different firearms. If the part you need is not on my list, I will need the original you wish duplicated. I will make the necessary machinist's drawings and return the parts to you. Please keep in mind that I am licensed as a Machine Shop and **AM NOT** Class II or Class III (yet), and I **WILL NOT** violate NFA rules and regulations. Don't even think of asking!

## GENERAL INFORMATION

### GUARANTEE:

All parts are guaranteed to fit and function. All "K" and 76 magazines and barrels are live fire function tested, as are the 76 bolts. If your gun functions properly with original barrels and magazines, it should function fine with these parts. Should the latch or guide plates become detached from the magazine, they will be re-attached free of charge. This guarantee is void if the barrels, magazines, or parts have been abused or "tinkered" with and does not cover wear and tear sustained through normal use. In the unlikely event problems should arise, call or write, explaining the problem in detail. Adjustment, repair, replacement, or refund will be addressed. Remember, firearms, like people, are individuals. Each is an individual and has its' own idiosyncrasies which can sometimes cause problems. No other guarantee or statement of suitability for any particular use is expressed or implied.

### METHOD OF PAYMENT:

Cashier's Checks and US Postal Money Orders are preferred. Personal and Company checks are accepted but must clear the bank before work is started or parts shipped. This usually takes about 3 weeks. UPS C.O.D. is available but the customer must pay the \$5.00 C.O.D. fee. **North Carolina customers please include 7% state sales tax.** This isn't my idea, but the sales tax must be paid and the State of North Carolina takes a dim view of things when they don't get their 7 percent!

### **SHIPPING IN FOR CONVERSION:**

Pre-ban magazines are not restricted items and no special permit is needed. They may be shipped via UPS or US Mail. Please wrap them securely in a strong carton and use sufficient packing material. Include payment and a letter explaining exactly what is desired in the package. Please, please include a telephone number, either day or evening, in your letter. Having a phone number really speeds up resolution of any questions regarding your order. Also, some states have enacted magazine capacity limits. Please refer to page 3 for this information.

### **RETURN SHIPPING**

All prices include shipping **TO THE ORIGINAL 48 STATES**. This is usually by surface UPS or US Mail. Priority service - UPS Air, Federal Express, and Postal Service Express Mail - is available but the extra cost must be born by the customer. Shipments to **ALASKA** and **HAWAII** will require additional shipping fees, as shipments must go UPS Second Day Air. Call and we will discuss it.

### **DAMAGED SHIPMENTS**

Any damage sustained in shipping must be reported to the carrier immediately. Save the shipping carton and all packing material, as the carrier will not process any claims without them.

### **DELIVERY & ORDER TURN AROUND**

#### **PLEASE REMEMBER**

I am a **ONE-MAN** shop, my operation is a small one and is a sideline. I have a full time job **AND** a full time family, both of which often dictate that I spend my time in ways other than making parts. While most of my parts are production items, the work to produce them is exacting and involves a number of necessary jigs, fixtures, and machine set-ups as well as machining & gauging operations. Once the machinery is set up to make a particular part, I make as many parts as I have orders for plus some extras to try to stay ahead of anticipated demand. It is counter productive to stop in the middle of a run of "Part A", tear down the set-ups, reset everything for "Part B", make one or two "Part Bs", then tear down again and reset everything back again to complete the run of "Part As" which is where I was to start with. What this means, is that if you order a Smith 76 barrel and I either have them on hand or am making them at the moment, your order can be turned rather quickly. If, however, I am making MP 40 barrels at the moment I get your order and don't have any Smith 76 barrels left on hand, delivery of your order will take longer. How much longer depends on what other parts I have to make before I can get back to Smith 76 barrels. Some where in this schedule I still have to allocate time to work on custom / one-of-a-kind orders. With this in mind, please allow at least 4 to 6 weeks for order turn around. I can turn most orders in this time. Regrettably, some orders take longer due to scheduling, the complexity of the work involved and / or requirements for special tooling, fixtures etc. The **ONLY** exception to the above is for Law Enforcement use ordered on Department Letterhead and shipped to the letterhead address.

### **ORDER ACCEPTANCE / REFUSAL**

The parts and services I offer are primarily for the Class 3 community and deal with NFA weapons. This is a highly regulated and controlled area of the shooting sports and receives scrutiny at all levels of law enforcement often (I feel) totally out of proportion to any true need. That notwithstanding, I reserve the right to refuse any order if I think that completing said order will result in the possibility of either a Federal or State law being violated. Furthermore I reserve the right to refuse any work which I feel will be unsafe or result in a situation that may be unsafe if carried to completion.

### **MERCHANDISE RETURNS**

Please read the GUARANTEE and SHIPPING IN sections above. Every effort is made to insure that converted magazines, new barrels and parts are fully functional before they are shipped. Should it be necessary to seek adjustment, the defective item(s) must be returned for examination. These are the guidelines on returns:

1. You have 45 days from receipt of the items to make any problems known. Even with the restrictions on Class 3 firearms, this should afford ample time to function check the parts in your own weapon.

### **MERCHANDISE RETURNS - continued**

2. Include a letter explaining the problem in detail. What does it do? What doesn't it do? Is the ammunition of good quality, either factory or reloads? Have you tried other brands of ammunition and / or styles of bullets? Is this the same ammunition you use with original barrels and magazines? Did this ammunition work properly with original barrels and / or magazines?
3. Package return items carefully. Shipping damage caused by improper packaging may make it impossible to do an exchange or refund.
4. After examining the problem items, disposition will be as follows:
  - a. On magazine(s) supplied by the customer, if the problem appears to be dimensional or tolerance related to the latch / guide plates, adjustment of the positions / dimensions of these plates will be made. If adjustment isn't possible or doesn't correct the problem, an exchange will be made with another converted magazine. If possible, this exchange magazine will be of the same size and type as the unsatisfactory one. Should such an exchange not be acceptable, an unaltered magazine of the same or similar type and capacity along with the conversion fee will be refunded.
  - b. Barrels and parts will be adjusted or exchanged to compensate for small dimensional or tolerance variation problems so long as such adjustment does not adversely affect the safety of the parts. Should this not be acceptable, purchase price will be refunded.
  - c. Magazine loaders, READY-TO-GO magazines, etc., will be exchanged or the purchase price refunded.